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Page 3 11D-3 ENGINE OVERHAUL

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<4G63-Turbo> HOW TO USE THIS  
MANUAL Page number Group title  
Section title ENGINE OVERHAUL 11-54  
CRANKSHAFT AND CYLINDER BLOCK  
CRANKSHAFT AND CYLINDER BLOCK  
REMOVAL AND INSTALLATION

Denotes non-reusable part. Apply  
engine oil to all moving 11 ± 1 N·m

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parts before installation.

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Workshop Service Repair Manual  
11D-2 ENGINE OVERHAUL  
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MANUAL M1113025100296 This  
manual describes service procedures  
performed after removal of the  
engine from the vehicle. For removal

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of the engine from the vehicle, installation of the engine in the vehicle, and on-vehicle inspection and service of the engine, please use the separate Workshop ...

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GROUP 11D ENGINE OVERHAUL

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own basic maintenance and repair work. The work can only be carried out if the owner has the necessary hand and special service tools to complete the job.

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1998 PWEE9616-A Revised. 11A-0-2  
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1996 PWEE9616 NOTES. 4G6 ENGINE  
<E-W> -General Information 11A-0-3  
GENERAL INFORMATION SOHC-4G63  
Descriptions Specifications Type In-  
line OHV, SOHC Number of cylinders 4

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Combustion chamber Pentroof type  
Total displacement dm<sup>3</sup> 1,997  
Cylinder bore mm 85.0 Piston ...

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Mitsubishi 4G63,4G64 engine

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Connecting Rod Nut torque. Step 1 = 14.5 lb.ft, 20 Nm Step 2 = + 90 degrees . Mitsubishi 4G63,4G64 engine, Main Bearing Bolt torque. Step 1 = 18 lb.ft, 25 Nm Step 2 = + 90 degrees . Mitsubishi 4G63,4G64 engine, Cylinder Head Bolt torque. According to the tightening sequence

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as shown below Step 1 = 58 lb.ft, 80 Nm

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mat - Issuu 4G61 The 4G61 normally  
displaces 1.6 L, but there are two  
distinct variations: An earlier version  
uses 3.03x3.39 in bore and stroke,  
while a later one has moved to

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